

POLIFOR® E1 H3 NATURALE Y2 - PP

Description

Polypropylene copolymer, elastomer modified, heat stabilised, low flow, WRAS approved

Physical properties	Value	Unit	Test Standard
Density	890	kg/m ³	ISO 1183
Melt flow rate, MFR	0.8	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile stress at yield, 50mm/min	22	MPa	ISO 527-2/1A
Tensile strain at break, 50mm/min	>50	%	ISO 527-2/1A
Flexural modulus, 23°C	1000	MPa	ISO 178
Charpy impact strength, 23°C	>100	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	60	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
Vicat softening temperature, 50°C/h 50N	55	°C	ISO 306

Typical injection moulding processing conditions

Pre Drying	Value	Unit	Test Standard
Drying time	2 - 3	h	-
Drying temperature	80 - 100	°C	-
Temperature	Value	Unit	Test Standard
Zone1 temperature	190 - 210	°C	-
Zone2 temperature	210 - 230	°C	-
Zone3 temperature	220 - 240	°C	-
Zone4 temperature	230 - 250	°C	-
Mold temperature	30 - 60	°C	-

Other text information

Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

Characteristics

Special Characteristics	Processing
High viscosity	Injection molding

Product Categories

Impact modified, Unfilled